

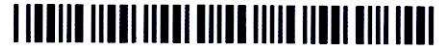


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.1305

Job Sheet 215325



Part No: 647.1305

Job Qty: 1 pcs

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/11/20

Job Tracking No:

Due Date: 12/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1305 REV E IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS PER ECN C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:D 18.05.02 AS PER REV:E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
1			12/14/20		0.00	0.00	Packaging 1 - SCH-S	DAS 84 9-89	NOV 24 2020
					0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		NOV 26 2020
							QC 4 - 68	DAS 69 9-89	
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/14/20		0.00	0.00	Packaging 3 - 1 - B4B	DAS 69 9-89	NOV 26 2020
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		



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Container No: S316252



Part: 647.1305

Job No: 215325

Serial No/Batch: S316252

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
135	DC - 1 - B4B	1 pcs	12/14/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - SA	1 pcs	12/14/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE OF: RTV Loctite 598: _____ MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART 2: _____ SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV,

MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1305

140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

018294

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	11/6/21 1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314314
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5314315
600.1012	Sealant PR1425B2 (#654 sem)	37/02/21 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312891
601.2045	RTV (LOCTITE 598)	08/2022 1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5267822
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5303073
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5314252
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312273
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312102
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5305647
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5242837
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5310555
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5310532
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304861
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5304336
91292A080	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5314904
93475A270	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5300476
93625A300	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5227139
AN3-11A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5304745
AN3-15A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5309679
AN3C10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5309696
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5260942
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5289803
MS21042-08	Use <u>MS21042L08</u>	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5307361
MS21042-3	Nut use <u>MS21042L3</u> per QSI 017	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5309678
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5304876
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5306830
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	F124326-2
NAS1149F0332P	Washer (AN960-10L)	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5309801
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5309699
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5309686
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5315011

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	1	0
	600.0991	1	1	0
	600.1012	1	19	0
	601.2045	1	37	0
	601.2999	3	104	0
	647.0112	8	68	0
	647.1402	1	4	0
	647.1403	1	8	0
	647.1601	1	16	0
	647.1610	1	12	0
	647.1702	2	12	0
	647.2010	2	29	0
	647.2011	2	26	0
	647.2113	1	11	0
	90965A160	3	103	0
	91292A080	4	24	0
	93475A270	8	63	0
	93625A300	4	49	0
	AN3-11A	12	244	0
	AN3-15A	5	116	0
	AN3C10A	2	34	0
	LN9025-0820K	8	133	0
	LN9037-08018	8	92	0
	MS21042-08	4	0	0
	MS21042-3	19	380	0
	MS21042L4	4	1,693	0
	MS27039-08-13	4	126	0
	MS27039-1-14	4	273	0
	NAS1149F0332P	42	2,488	0
	NAS1149F0432P	8	737	0
	NAS1149FN832P	8	1,440	0
	NAS6604-66	4	24	0
Part Specifications				
Specifications could not be found.				

Plex 11/11/20 1:14 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					